

RBT18561



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RBE2-10-1
Job Sheet 178457



Part No: RBE2-10-1

Job Qty: 1 ea

Part Name: Fuel System Cartridge Removal Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 11/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE2-10-1 Rev A IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	11/12/18	11/12/18	0.00	0.33	Small Fab-5		MLC DAS
110	QC	1 pcs	11/12/18	11/12/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-2		9-88
140	QC21-FG	1 Ea	11/12/18	11/12/18	0.00	0.00	QC21		9-88

Part Op 100 - Assemble as per DWG sheet 1
Descriptions: 130 - Identify and Stock

NOV 16 2018
21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91257A481	Hex Head Screw 7/16"-20 x 6" LG.	1 Ea (1 ea)	90-Start up Operation	5036830
93839A820	Thin Hex Nut 7/16"-20	2 Ea (2 ea)	90-Start up Operation	5036831
RBE2-10-1-01	Slide	1 Ea (1 ea)	90-Start up Operation	5119221

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91257A481	1	4	0
	93839A820	2	13	0
	RBE2-10-1-01	1	0	0

Part Specifications



Container No: S127894



Part: RBE2-10-1

Job No: 178457

Serial No/Batch: S127894

Revision: A

Inspector:

Exp Date:

Instructions:

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be found.

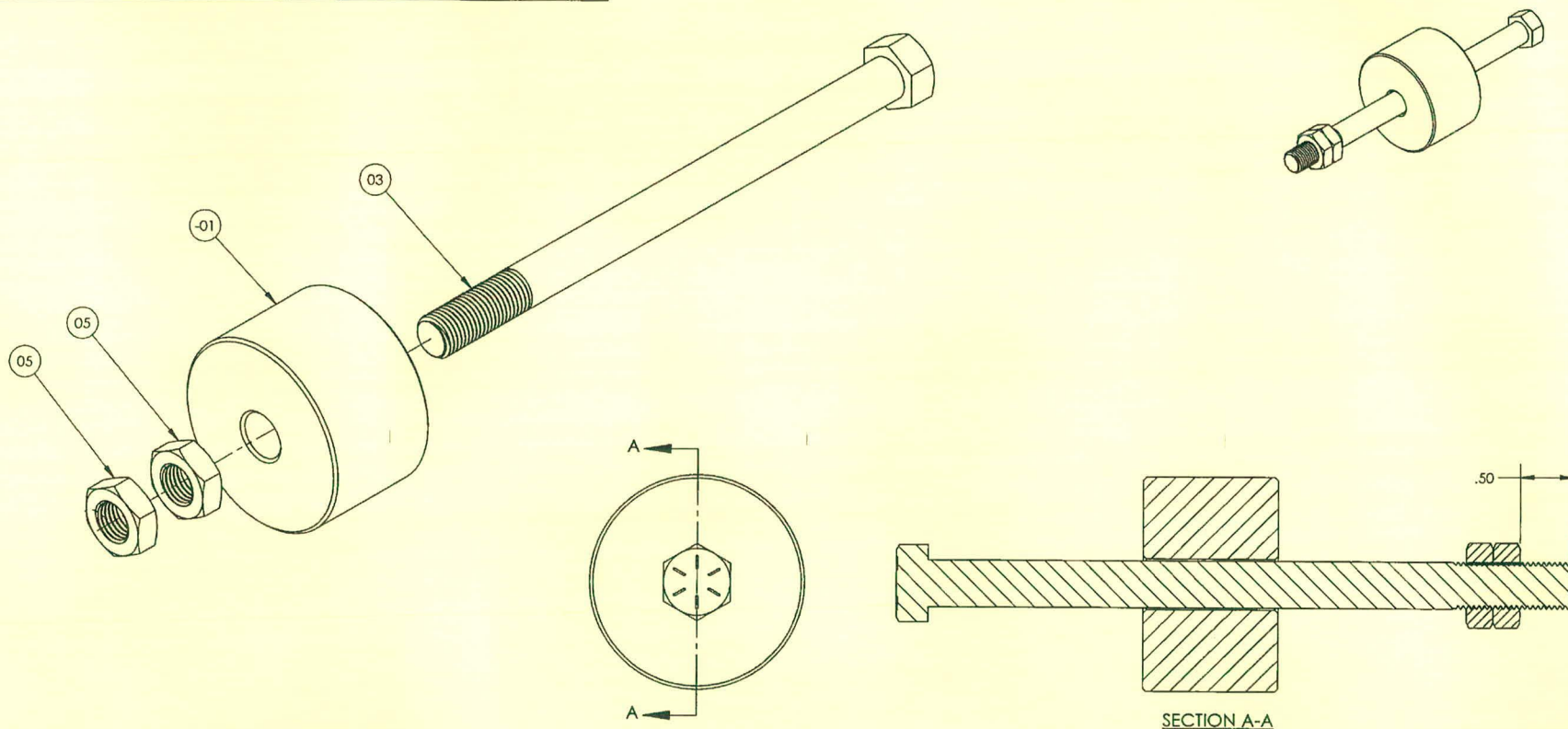
Plex 10/12/18 1:59 PM dart.logan.david

Date: 11/14/18

11

200
20
20

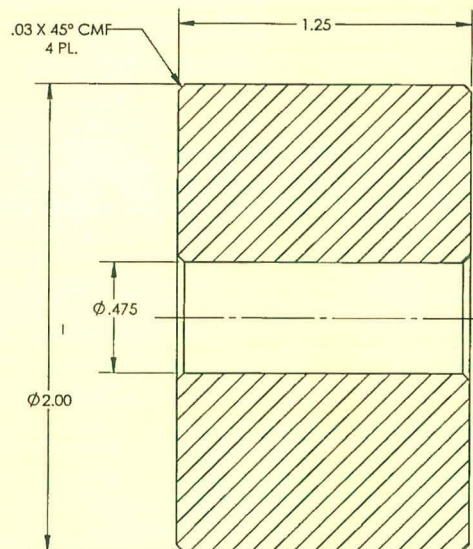
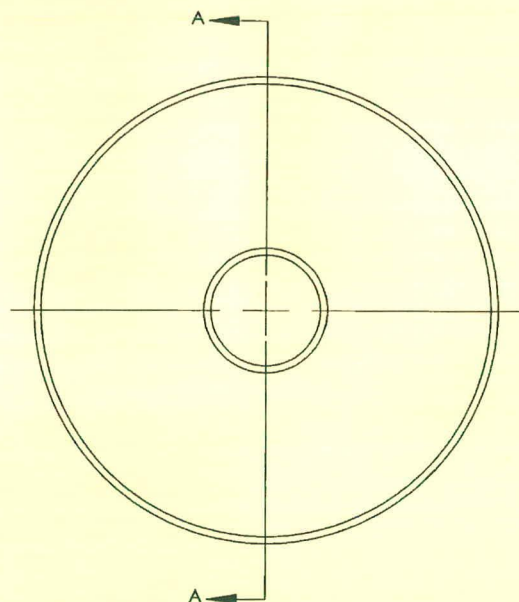
ITEM #	QTY	PART #	TITLE	PG	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-01	1	RBE2-10-1-01	SLIDE	2	A	NEW ISSUE	17-688	17.10.02	VM	WM
03	1	McMaster#91257A481	HEX HEAD SCREW 7/16"-20 x 6" L.G.	-						
05	2	McMaster#93839A820	THIN HEX NUT 7/16"-20	-						



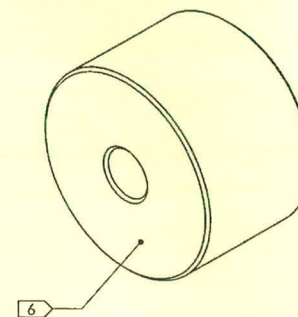
RBE2-10-1 FUEL SYSTEM CARTRIDGE REMOVAL TOOL

- NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE FUEL SYSTEM CARTRIDGE REMOVAL TOOL			
DWG NO. RBE2-10-1		REV A	
DESIGN BY:	VM 10/2/2017	.XXX ± .005	FRACTIONS & 1/8"
DRAWN BY:	VM 10/02/2017	.XX ± .01	ANGLES & .5°
CHECKED BY:	SAC 10/02/2017	±	SURFACES = 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES	
APPROVED BY:	WM 10/04/2017	UNLESS OTHERWISE SPECIFIED	
DATE:	10/2/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
		3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 1 OF 2	
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SECTION A-A



RBE2-10-1-01 SLIDE

NOTES:

- 1) MATERIAL: AISI 1018/1020 CR
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE
- 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE P/N & S/N

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE SLIDE			
DWG NO. RBE2-10-1-01		REV A	
DESIGN BY: VM 10/2/2017	XXX ± .005 FRACTIONS & 1/8	1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: VM 10/02/2017	XX ± .01 ANGLES ± .5°		
CHECKED BY: SAC 10/02/2017	X ± .1 SURFACES ± .125		
MFG. APPR: DP 10/04/2017			
APPROVED BY: NW 10/04/2017	10/2/2017		
DATE:			
SCALE: NTS	WEIGHT: 1.056 LBS	SHEET 2 OF 2	
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